

FERRULE BUILDING SPECS.

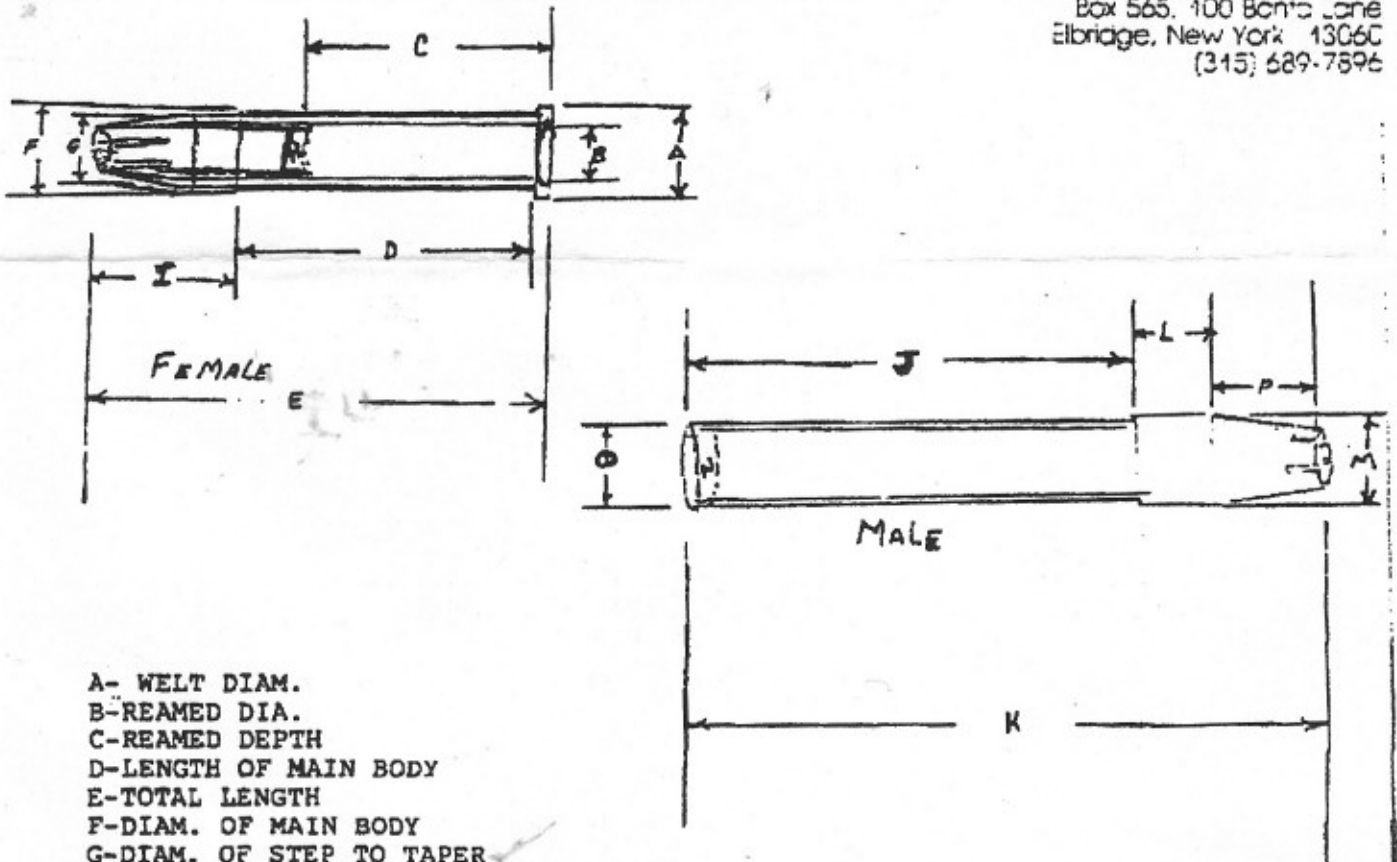
9/64	10/64	11/64	12/64	13/64	14/64	15/64
A-.238	.246	.265	.280	.298	.320	.345
B-.164	.180	.200	.215	.230	.245	.260
C-.565	.632	.700	.740	.830	.885	.930
D-1.060	1.160	1.310	<del>1.142</del> 1.442 1.640	1.640	1.665	1.700
E-1.550	1.720	1.890	2.050	2.208	2.300	2.380
F-.204	.212	.234	.245	.264	.284	.300
G-.170	.182	.203	.218	.242	.254	.285
H-.140	.156	.171	.187	.203	.218	.234
I-.420	.490	.535	.560	.575	.580	.580
J-.550	.610	.680	.720	.800	.850	.900
K-.985	1.084	1.185	1.280	1.380	1.480	1.580
L-.205	.230	.240	.230	.250	.275	.295
M-.170	.187	.203	.220	.235	.250	.265
N-.140	.156	.171	.187	.203	.218	.234
O-.165	.181	.201	.216	.231	.245	.261
P-.230	.244	.265	.330	.330	.355	.385

THESE FIGURES ARE JUST GUIDE LINES FOR THE NOVICE FERRULE  
MAKER. YOU MAY WANT TO MAKE HEAVIER OR LIGHTER FERRULES OR USE  
THE REAMERS YOU ALREADY HAVE ON HAND, ETC.

DAVID LE CLAIR

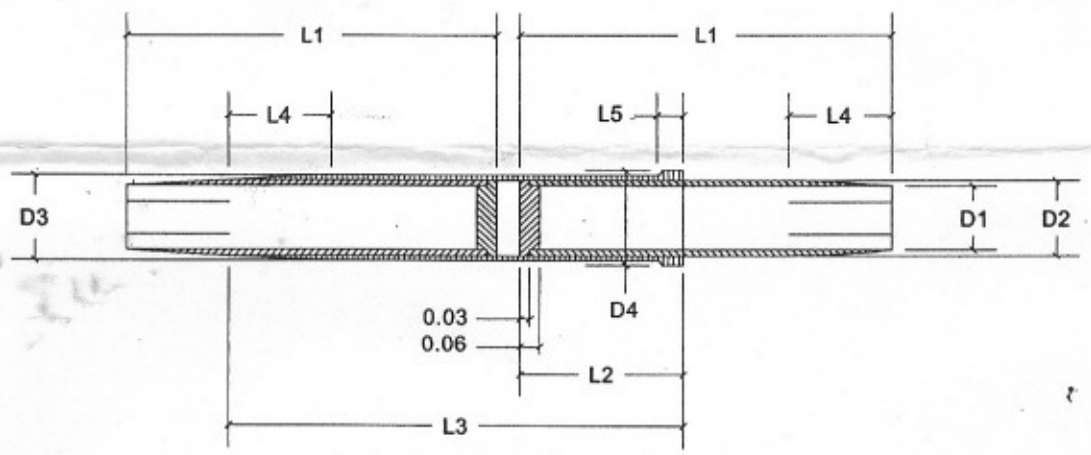
THE FLY AND ROD ROOM  
Hand Planed Bamboo Rods

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- A- WELT DIAM.
- B-REAMED DIA.
- C-REAMED DEPTH
- D-LENGTH OF MAIN BODY
- E-TOTAL LENGTH
- F-DIAM. OF MAIN BODY
- G-DIAM. OF STEP TO TAPER
- H-WATER SEAL & DIAM. OF SEAL
- I-LENGTH FROM BOTTOM TO TOP OF STEP.
- J-LENGTH OF MALE MAIN BODY
- K-TOTAL LENGTH OF MALE
- L-LENGTH OF STEP
- M-DIAM. OF STEP
- N-WATER SEAL & DIAM. OF SEAL
- O-DIAM. OF MALE MAIN BODY
- P-LENGTH OF SERRATED TAPER

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NO.	NOM.	D1		D2		D3		D4		L1	L2	L3	L4	L5
		MIN	MAX	MIN	MAX	MIN	MAX	MIN	MAX					
8	0.125	0.125	0.127	0.160	0.164	0.192	0.196	0.223	0.227	0.690	0.400	0.850	0.190	0.030
9	0.141	0.141	0.143	0.176	0.180	0.207	0.211	0.233	0.242	0.780	0.450	0.950	0.220	0.040
10	0.156	0.156	0.158	0.192	0.196	0.225	0.227	0.256	0.255	0.860	0.500	1.050	0.240	0.050
11	0.172	0.172	0.174	0.207	0.211	0.238	0.242	0.270	0.274	0.950	0.550	1.170	0.250	0.060
12	0.188	0.188	0.190	0.223	0.227	0.254	0.258	0.285	0.289	1.040	0.600	1.270	0.290	0.070
13	0.203	0.203	0.205	0.233	0.242	0.270	0.274	0.301	0.305	1.120	0.650	1.380	0.310	0.080
14	0.215	0.219	0.221	0.254	0.258	0.285	0.289	0.317	0.321	1.210	0.700	1.490	0.340	0.090
15	0.234	0.234	0.236	0.270	0.274	0.301	0.305	0.332	0.336	1.300	0.750	1.590	0.360	0.110
16	0.250	0.250	0.252	0.285	0.289	0.317	0.321	0.345	0.350	1.380	0.800	1.700	0.390	0.120
17	0.266	0.266	0.268	0.301	0.305	0.332	0.336	0.363	0.367	1.470	0.850	1.800	0.410	0.140
18	0.281	0.281	0.283	0.317	0.321	0.348	0.352	0.379	0.383	1.580	0.900	1.910	0.430	0.150
19	0.297	0.297	0.299	0.332	0.336	0.363	0.367	0.394	0.399	1.640	0.950	2.020	0.460	0.170
20	0.313	0.313	0.315	0.348	0.352	0.379	0.383	0.410	0.414	1.730	1.000	2.130	0.480	0.180
21	0.328	0.328	0.330	0.363	0.367	0.394	0.398							
22	0.344	0.344	0.348	0.379	0.383	0.410	0.414							
23	0.359	0.359	0.361	0.394	0.398									
24	0.375	0.375	0.379	0.410	0.414									

Super Z Ferrule - Basic Dimensions  
 Imperial Measurements  
 U.S. Patent 2 600 629